Technical Information Bulletin

Subject: Upper Limit Sensor **BULLETIN NO.: 135**

[ ] Factory Modification [ ] Field Modification [ ] Safety Information [X] Technical Information [ ] General Information [ ] Adv. Tech Information	Applies to: GR1700 GR1750 GR2750 GR3750	Modification Schedule: [ ] TBS [ ] Next Call [ ] Next PM [X] As Necessary	Factory Installed_____ Field Installed_____ FittingTime _____

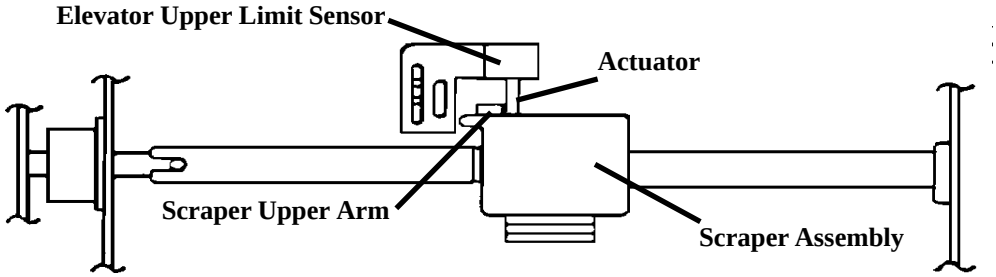
Background

The actuator of the Upper Limit Sensor should rest on the upper arm of the Scrapper Assembly.

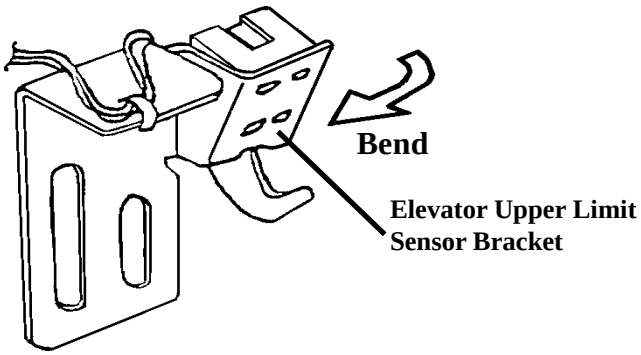
Areas of Reference

- When installing the Scraper Assembly or the Scraper Roller, ensure that the actuator of the Upper Limit Sensor doesn't drop off the upper arm of the Scraper Assembly.

If the Actuator drops off the Scraper Upper Arm;



move the Scraper Assembly sideways.

Solution

- If the actuator for the Upper Limit Sensor does drop off of the upper arm of the Scraper Assembly due to sideward movement of the Scraper Assembly, bend the Upper Limit Sensor Bracket sufficiently to prevent this drop off, regardless of the sideward movement of the Scraper Assembly.